

LUBRICANTS

AKLUB K 60

TBF 12-006-96

AKLUB K 60 acts as an internal lubricant.
It is compatible with PVC and other additives.

AKLUB K 60 is suitable for transparent products and non-toxic, can therefore be used in food packaging materials including blown rigid PVC articles.

It regulates melt flow, therefore is very suitable for injection with complicated molds. increases the viscoelasticity of the melt

Definition

Neutral ester wax

Chemical - Physical Properties

Form	Powder or flakes
Color	White
Acid value	5,0 max.
Melting point	44,0 - 46,0 °C

Application

Rigid PVC processes
Calendering

Recommended Charges

Depends on processing conditions and type of product;
For rigid PVC processes.....: 0,5 - 1,5 phr
For calendering.....: 6,0 phr max.

Standard Packaging

20 - 25 kg. net. PE/PP bags