

## LUBRICANTS

# AKLUB K 32

TBF 12-014-01

AKLUB K 32 has both internal and external lubricating properties and maintains compatibility with PVC up to relatively high charge levels.

It regulates fusion and gelling times of the melt. Well balanced lubricant system obtained when combined with AKSAB CA-3, AKLUB K 60 and AKLUB K 17.

It is non-toxic, can therefore be used in opaque food packaging formulations.

### Definition

Neutral ester wax

### Chemical - Physical Properties

Form	Powder or flakes
Color	White
Acid value	5,0 max.
Melting point	57,0 - 59,0 °C

### Application

Rigid PVC processes  
Calendering

### Recommended Charges

Depends on processing conditions and type of product;  
For rigid PVC processes.....: 0,5 - 1,5 phr  
For calendering.....: 6,0 phr max.

### Standard Packaging

20 - 25 kg. net. PE/PP bags